NFMI: Near Field Magnetic Induction based communication

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A R T I C L E   I N F O

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A B S T R A C T

Near Field Magnetic Induction (NFMI) based communication is an emerging technology that promises several advantages over the traditional radio frequency (RF) communication including low energy use, ability to work reliably in a variety of difficult propagation media (e.g., water, non-ferromagnetic metals, underground, tissue media of fresh produce & meats, etc.), and low leakage possibility because of fast decay. Furthermore, since the MI technology is useful for efficient power transfer as well, it provides the possibility of passive tagging as well. In this paper, we provide a technical overview of NFMI technology and its potential for several applications in RF challenged environments. We also lay out a number of challenges with NFMI technology and its use in various applications.

1. Introduction

The ongoing IoT based automation is expected to transform many activities and processes that make a city or community tick. Smart sensing and short-range wireless communications form the bedrock for building sophisticated automation services. Radio frequency (RF) based communications (e.g., Bluetooth, WiFi) are well established and work extremely well in open, uncluttered environments. However, increasingly the communications needs involve environments with characteristics that make RF communications difficult — these include presence of aqueous or plant/animal tissue media which cause high signal absorption, metallic clutter that causes diffraction or shielding of the signals, or underground operation that results in an extremely complex communications channel. Reducing absorption by choosing lower frequencies helps in attenuation [1,2], but needs bigger antennas, which introduces the problem of undesirable size and potentially severe interference with nearby radios. Also, the power consumption of RF radios is generally quite high. When localization is important, narrow-band RF technologies only provide an accuracy of a few meters, which may be inadequate [3].

Ultrasound is another well established technology that works well in aqueous and underground media, but requires larger size radios and higher power consumption, but still cannot operate in a cluttered environment. Visible light communication (VLC) is an excellent technology for line-of-sight communications through transparent media, but its performance deteriorates in presence of obstacles.

Because of these limitations, we focus on the emerging Near Field Magnetic Induction (NFMI or simply MI) based communication. MI communication is based on the principle of resonant inductive coupling (RIC) between two matched coils, each forming an LC circuit with the same resonance frequency. MI communication (MIC) modulates the magnetic field and forms the basis for near field communications (NFC) between MI devices. Such communication can be made purely magnetic by blocking the electric field (e.g., via an Aluminum foil) and therefore will not suffer from the usual fading and diffraction associated with the electric field. Due to these advantages, MI communication has been studied for some RF-challenged environments such as underwater [4], underground [5], and Body Area Networks [6], and some commercial products are available, such as audio headphones by NXP [7] and Rubee MI tags useful in product labeling [8].

In this paper we provide a detailed overview of the NFMI technology and communications, and discuss its research challenges and applicability to short-range wireless communication needs in the emerging IoT infrastructure. Although there are some survey articles in the literature that cover the use of magnetic induction in the context of various applications, such as underground communication [9], underwater communication [10], bio-medical applications [11] etc., a comprehensive discussion of the NFMI technology and applications is not available in the current literature. We provide such a coverage in this paper and consider the applicability and challenges of NFMI communication in food logistics, automated asset tracking, inventory control, and smart retailing. We also survey some available NFMI devices and prototypes, which are sparse in the other surveys.

The outline of the paper is as follows. Section 2 briefly discusses both NFMI, traditional RF/ultrasound short-range communications

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technologies, and VLC and shows comparison between them. Section 3 discusses the theoretical background of magnetic induction and MI communication. Section 4 briefly describes some commercial and experimental implementations of NFMI communications technologies. Section 5 reviews some recent advances in the NFMI technology. Section 6 discusses several communications applications involving challenging environments where the MI technology is attractive. This section also discusses how NFMI can coexist and combined with RF communication in different application scenarios. Section 7 discusses several research challenges of enabling and enhancing NFMI communications. The paper is concluded in Section 8.

2. Short-range wireless communications

In this section, we briefly discuss characteristics of short-range wireless communications technologies, including radio frequency (RF), Ultrasonic, Visible light communication, and MI based technologies. Table 1 provides a compact comparison between these technologies.

2.1. Short range RF technologies

Radio Frequency (RF) based communications are ubiquitous both for long range and short range communications. The applications considered in this paper are largely those that require communication over a rather limited range—from ~1 m for body area networks to at most ~100 m in smart agriculture. Therefore, we shall focus largely on short range RF technologies such as Bluetooth (BT), its variants such as low energy BlueTooth (BLE) and Zigbee.

Bluetooth is an IEEE standard technology operating in the 2.4 GHz ISM band and design to communicate among a few devices in a personal area networks (PANs) [21–24]. It works in a master–slave architecture where one master device can connect to up to seven devices to form a piconet. To minimize the effect of interference with other devices, Bluetooth uses frequency hopping scheme by switching the carrier in between a set of frequency channels. Bluetooth can provide a communication range of tens or hundreds of meters, while can achieve a peak data rate of 3 Mbps. BlueTooth Low Energy (BLE or BTLE) is a slightly modified version of BT with short connection times and the device largely remains in the sleep mode [25,26].

Zigbee is another technology similar to BlueTooth, designed to be lower power and lower speed than BT [27–30]. It uses the same 2.4 GHz ISM band and has 16 channels within this frequency band. It can achieve a data rate of 250 kbps. Typical communication range of Zigbee devices is 10 m to 100 m. These devices can be connected together through point-to-point, mesh or start topology, using direct sequence spread spectrum (DSSS). RF based NFC (Near Field Communication) is also another relevant technology, although it is designed for very small distance operation [31,32].

These communications are well established and work extremely well in open, uncluttered environments. However, increasingly the communications needs involve environments with characteristics that make RF communications difficult—these include presence of aqueous or plant/animal tissue media which cause high signal absorption, metallic clutter that causes diffraction or shielding of the signals, or underground/underwater operation that results in an extremely complex communications channel. Reducing absorption by choosing lower frequencies helps in attenuation [1], but needs bigger antennas, which introduces the problem on undesirable size and potentially severe interference with nearby radios. Because of this reason BLE devices cannot be deeply implanted within human body.

RF devices coexist with several other devices around that use BlueTooth, WiFi, ZigBee, cordless phones and microwave at the ISM 2.4 GHz band. Because of this reason the RF devices can experience high interference with the other devices using ISM band. Also, the power consumption of RF radios is generally quite high which reduces the working hours of the such devices.

2.2. Ultrasound communications

Another technology of interest for challenging environments is Ultrasound communications (or USC) which is based on the propagation of high frequency pressure waves through the media. Ultrasound propagation is heavily studied in underwater environments where it can be used for very low-data rate (at most a few hundred bits/s) communications over hundreds of meters [33–35]. The current state of USC communications is discussed in a survey article [36] and the channel characterization in [37]. This type of communication is focused on achieving long distance rather than low power. The use of USC for body communications networks is explored in [18,20]. Note that the numbers quoted for ultrasound in Table 1 are those for body area networks (small membranes). Lower frequencies and larger antennas can, of course, provide larger ranges, but at the cost of much higher power consumption.

2.3. Visible light communications

Visible light communication (VLC) has been standardized by IEEE in 2011 in the form of IEEE 802.15.7 and can achieve 100 Mbs or higher transmission rate for line-of-sight communications in clear media. The lack of penetration of VLC through most objects and walls however does provide opportunities for reducing interference and avoiding the problem of communication leakage.

Several survey articles have recently appeared on VLC [16,38,39]. In [38] the authors have discussed the physical layer techniques such as modulation, circuit design in the context of VLC, whereas the authors in [16] have studied different networking aspects such as sensing and medium access protocols of VLC. Various applications of VLC are reported in [39].

Owing to its low attenuation in water, VLC has also shown promise in achieving high-speed underwater wireless optical communication (UWOC) links spanning up to hundreds of meters (≈300 m) [19]. UWOC is studied extensively in several recent survey articles [19,40,41]. In pure water the light absorption is minimum at 400–500 nm of the visible spectrum, however, such absorption characteristics change based on the amount of phyto-plankton species and dissolved organic matters in the sea water. Other than absorption, underwater scattering due to density fluctuations, organic and inorganic large particles also impacts the performance of UWOC. Also, the performance of VLC greatly deteriorates in presence of obstacles such as marine species. Overall, VLC is unsuitable for underground communication, implantable, intra/on-body communications, and many other important applications.

2.4. NFMI communications

NFMI is a near-field communication technology (NFC) and thus it is intended to operate over a small range. This range is dependent on the frequency $f$ (or wavelength $\lambda$), with $\lambda/2\pi f$ defining the near field limit. As discussed later, the magnetic field energy also decays quite fast (as $r^{-8}$ with distance $r$), which further limits its range.

In spite of its limited range, NFMI has several desirable properties as compared to the short range RF technologies like Bluetooth. Compared to RF, NFMI-based communication has better penetration performance (i.e., low absorption) as the magnetic permeability of most nonferrous materials commonly in use is very similar to that of air. This includes aqueous media and tissue (e.g., human body, fresh produce, meat, etc.), which are high absorbent of RF. Even the austenitic stainless steel has permeability of close to 1 [42], and thus does not affect MI communications. This is demonstrated by tests done by DoE where a MI radio is kept inside a sealed stainless steel drum and one outside [43]. Furthermore, a sheet of mild steel or other forms of iron placed close to a NFMI radio essentially act like a mirror and can strengthen the signal [44]. According to the available information [45,46], NFMI can...
RFID [48]. As the magnetic signals are not affected in the aqueous medium, NFMI works well in deeply implanted medical devices. Because of these advantages US Food and Drug Administration (FDA) has approved NFMI as a communications technology for wireless healthcare [45]. FDA has also approved RuBee as an Non Significant Risk (NSR) technology as it has no human safety risks [48]. As mentioned in [48] RuBee is also safe near pacemakers and Implantable Cardioverter Defibrillators (ICDs).

The RF far-field signals can be intercepted and decrypted at a large distance. Because of this reason NSA has restricted the use of Bluetooth in the armed forces [45,49]. In the context of body area networks as well the use of RF devices like Bluetooth has raised serious concerns. Bluetooth equipped implantable defibrillators, insulin pumps and infusion pumps are all been hacked [45]. In an August 29, 2017 directive, the FDA has urged anyone with pacemakers developed by Abbott (formerly St. Jude Medical) to consult their healthcare providers about a software update to address cyber-security vulnerabilities identified [50]. The agency said that due to this vulnerabilities about 465,000 radio frequency-enabled Accent, Anthem, Accent MRI, Accent ST, Assurity and Allure devices may be in danger. Researchers at IOActive have also discovered that Segway hoverboards can be hacked or locked, which may cause the riders to fall off in their mid-ride [49].

In contrast, because of the rapid decay of $1/r^6$ at distance $r$ (or 60 dB/decade), the NFMI signal can be well contained in small regions which can make NFMI communications much more secure. For example, in the context of NFMI based body area network operating at 13.56 MHz, NFMI will create a wireless bubble around the user as shown in Fig. 1(a). Within this bubble the devices can communicate reliably. However, the communication is invisible outside this range and thus adds a high level of security [51].

2.5. Safety and security of various technologies

As NFMI works in the low-frequency band, it significantly reduces the RF absorption by the biological tissues. The amount of RF absorption in human body is often measured by the Specific absorption rate (SAR), which is the power absorbed per mass of tissue and has units of watts per kilogram (W/kg). In United States, FCC requires that the mobile phones to have a SAR limit at or below 1.6 W/kg. Similarly the European Union has made the SAR limit to be 2 W/kg. The emissions by the NFMI is far less than this specified limit. RuBee produces about 1 quadrillion (15 zeros) less RF power than RFID [48]. As the magnetic signals are not affected in the aqueous and tissue medium, NFMI works well in deeply implanted medical devices.

Table 1
Comparison of NFMI against other technologies [12,13].

<table>
<thead>
<tr>
<th>Standard</th>
<th>NFMI</th>
<th>NFC</th>
<th>Bluetooth</th>
<th>Zigbee</th>
<th>Ultrasonic</th>
<th>VLC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frequency</td>
<td>13.5 MHz [14]</td>
<td>13.5 MHz</td>
<td>2.4 GHz</td>
<td>2.4 GHz 868–915 MHz</td>
<td>470 kHz</td>
<td>430–790 THz</td>
</tr>
<tr>
<td>Data Rate (Kb/s)</td>
<td>596</td>
<td>106–848</td>
<td>230–3000</td>
<td>20 (@868 MHz)</td>
<td>40 (@915 MHz)</td>
<td>0.50</td>
</tr>
<tr>
<td>Range</td>
<td>2–3 m (@13.5 MHz) [17]</td>
<td>≤10 cm</td>
<td>100 m or more</td>
<td>100 m</td>
<td>5 cm [18]</td>
<td>20 cm [20]</td>
</tr>
<tr>
<td>Modulation</td>
<td>D8PSK</td>
<td>ASK</td>
<td>GPSK/DSSS</td>
<td>BPSK/O-QPSK</td>
<td>BPSK/QPSK</td>
<td>OOK/PM/OFDMA/CSK [16]</td>
</tr>
<tr>
<td>Peak current</td>
<td>1.35 mA [12]</td>
<td>50 mA</td>
<td>12.5 mA</td>
<td>30 mA</td>
<td>3.4 mA/Tx-mode [20]</td>
<td>No product available</td>
</tr>
</tbody>
</table>

The advantage of NFMI is that it can be much more power efficient than RF, although definitive comparisons are difficult to find.

Also NFMI communication does not cause interference to other wireless networks like WiFi and BLE. Because of its short range, the same frequency can be reused for other NFMI communication. Thus in an overcrowded place using NFMI based PAN is more efficient than BLE. Fig. 1(b) illustrates the effect of frequency reuse of NFMI communication in a dense, crowded environment.

Recognizing the potential of MI communications, IEEE finalized the 1902.1 standard in 2009 that specifies a near-field MI communication protocol called RuBee operating at low frequency range of 30–900 kHz [47]. Its purpose is to support low data rate applications with coin-size batteries lasting 5–10 years.

For short-range use, a popular operating frequency for NFMI is 13.56 MHz which has the near-field limit of 3.7 m and a range of 1–2 m. In this frequency band, it achieves a data rate of 400 kbps per frequency channel. There can be up to 10 frequency channels, where each channel can be subdivided further into 10 sub-channels using time division multiplexing [45]. At the lower frequency of 130 kHz (used by the IEEE RuBee standard for NFMI, discussed later), the NFMI range extends up to few tens of meter, although the achievable data rate also goes down.

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3. NFMI principles of operation

3.1. Resonant circuits and magnetic induction

An RLC circuit consists of a resistor, an inductor, and a capacitor, connected in series or in parallel. Such a circuit shows resonance if the
capacitive and inductive reactances (denoted $X_C$ and $X_L$ respectively) are equal in magnitude and hence cancel out. Since $X_C = -1/(jωC)$ and $X_L = jωL$ where $ω = 2πf$ is the angular frequency, the resonance occurs when $ω_0 = 1/√LC$, and the overall impedance becomes purely resistive.

An important performance indicators of an RLC circuit is the quality factor $Q$, defined as the ratio of the energy stored in the circuit to the energy dissipated by the circuit [52,53]. It is merely the ratio of reactive factors:

$$Q = \frac{R}{ωL}$$

where $R$ is the resistance of the inductor, and $ωL$ and $ωC$ are the inductive and capacitive reactances (denoted $X_L$ and $X_C$), respectively. $Q$ is also defined as the quality factor using the bandwidth $2Qf$ of the resonator. Due to mutual inductance between the two coils, denoted $M$, the magnetic flux is defined as $\Phi = MI_2$, where $I_2$ is the current flowing through the transmit coil. Then the mutual inductance between them, because of current $I_1$ flowing through the transmit coil, is given by [54–57]

$$M_{1\rightarrow 2} = M_{2\rightarrow 1} \approx \frac{μ_0 M_{12} r_1 r_2}{2h^3} \left[ \cos \beta_1 \cos \beta_2 - \frac{1}{2} \sin \beta_1 \sin \beta_2 \right]$$

The induced AC current in the receiver coil, denoted $I_3$, is proportional to the rate of change of the magnetic flux according to Lenz's Law, i.e., $I_3 \propto M_{1\rightarrow 2} I_1$ where $f$ is the operating frequency. That is, the induced current increases linearly with the operating frequency. The induced current also goes down rapidly with distance $r$ (as $r^{-6}$). Since the power is proportional to $I_3^2$, the induced power decays as $r^{-6}$, which is much faster than the decay for RF. (RF power goes down as $r^{-2}$ for free space [58], but generally faster in city environment.) The very rapid decay of the induced power with distance makes the MI technology inherently a small range technology, and this effect is usually more limiting than the near field requirement of $r < \lambda/(2π)$. The area of transmit and receive coils (proportional to $r_1^2$ and $r_2^2$, respectively) and the number of turns ($K_1$ and $K_2$) directly influence the mutual inductance and hence the induced current. Increasing the range requires bigger coils and more turns, both of which may be undesirable in applications where small size is required. The frequency and the transmit coil current directly increase the induced current, and hence the overall power consumption (bad) and the range (good).

### 3.3. Isotropic magnetic induction

It is seen from Eq. (4) that when $β_1 = β_2 = 0$, the coils become coplanar, and thus equation (4) reduces to Eq. (3). The mutual inductance decreases with increasing $β_1$ and $β_2$, and becomes zero when the coils are orthogonal. Thus, if a strongly directional coupling is undesirable, one could use multiple orthogonal coils. For example, an almost isotropic field can be obtained by using 3 concentric but orthogonal coils as shown in Fig. 3. The three coils can be excited either using a single source (Fig. 3(a)) or using 3 separate sources (Fig. 3(b)) [59]. In either case, the orthogonality avoids interferences between different dimensions. However, due to finite thickness of the coil wire, a concentric 3-D coil “ball” is mechanically challenging and the field may not precisely isotropic.

To develop the equations for a 3D coils, let us start with a 1D coil located at the origin in Fig. 2, and consider an observation point located at point $P$ which is at a distance $r$ away from the origin. Then the magnetic field generated at the observation point $P(r, θ, φ)$ due to the current flowing in the $z$-axis (with magnitude $I_z$) is given by [55,56]

$$B_z = \frac{jkrβ^2N z \cos θ}{2r^2} \left[ 1 + \frac{1}{jkrf} e^{-jkrf} \right]$$

$$B_θ = \frac{-k^2rβ^2N z \sin θ}{4r} \left[ 1 + \frac{1}{jkrf} - \frac{1}{(kr)^2} \right] e^{-jkrf}$$

$$B_φ = 0$$

The expression of mutual inductance is more complex of the coils are not aligned. Let us assume that the relative angles between them and the line segment connecting their centers are $β_1$ and $β_2$, respectively. Then the mutual inductance between them, because of current $I_1$ flowing through the transmit coil, is given by [55–57]
where \( j = \sqrt{-1} \), \( \omega \) is the angular frequency, \( \rho_s = \rho_f = \rho \) is the coil radius, and \( K_s = K_f = N \) is the number of turns of the magnetic coil. With \( \mu \) as the magnetic permeability of the medium, and \( \varepsilon \) as its electrical permittivity, the parameter \( k \), often known as the wave number is defined as \( k = \omega \sqrt{\mu / \varepsilon} \).

Similarly, the corresponding fields by an unidirectional coil while the current is flowing in the \( x \) and \( y \) axis can also be generated. The resultant magnetic field at \( P \) due to the 3 unidirectional coils (which results in a tri-directional coil) is given in Eqs. (8)–(10) [55].

\[
\begin{align*}
\mathbf{h}_x^{(0)} &= \frac{j \mu_0 N}{2\pi r} \left( I_x \cos \phi \sin \theta + I_y \sin \phi \sin \theta + I_z \cos \theta \right) \left[ 1 + \frac{1}{jk} \right] e^{-jk \delta} \\
\mathbf{h}_y^{(0)} &= \frac{k \mu_0 N}{2r} \left( I_x \cos \phi \cos \theta + I_y \sin \phi \cos \theta - I_z \sin \theta \right) \left[ 1 + \frac{1}{jk} \right] e^{-j\delta \theta} \\
\mathbf{h}_z^{(0)} &= -\frac{k \mu_0 N}{4r} \left( I_x \sin \phi - I_z \cos \phi \right) \left[ 1 + \frac{1}{jk} \right] e^{-j\delta \phi}
\end{align*}
\]  

(8) (9) (10)

Comparing Eqs. (8)–(10) against (5)–(7) we can observe that the magnetic field due to an unidirectional coil is highly directional, whereas the tri-directional coil exhibits a near-isotropic radiation. For example in Eq. (3) \( \mathbf{h}_x^{(0)} \) becomes zero when \( \theta = \frac{\pi}{2} \). However, as \( \mathbf{h}_x^{(0)} \) has both \( \sin \theta \) and \( \cos \theta \) components, it is never zero for any values of \( \theta \). Because of the same reason \( \mathbf{h}_y^{(0)} \) becomes zero when \( \theta = 0 \), whereas, \( \mathbf{h}_z^{(0)} \) is non-zero for any values of \( \theta \). Similarly, \( \mathbf{h}_z^{(0)} \) is always non-zero for any values of \( \phi \). Intuitively in a tri-directional coil, if one coil’s signal is minimized, then other coil’s signal is maximized, thus the total magnetic field is never zero at the observation point.

### 3.4. Penetration of MI through the media

In the above we have shown that the MI signal power goes down as \( r^{-2} \) with distance \( r \). In addition, one must also consider the so-called skin-effect which affects all electro-magnetic transmissions. Skin-effect is largely relevant for materials that show high conductivity. It is well-known that high-frequency signal transmission through copper wires shows the skin-effect, in that the current travels largely close to the surface of the wire, rather than deep inside. The signal intensity inside the wire material goes down exponentially, which has prompted the traditional definition of skin-depth as the distance over which the signal power goes down to \( 1/e \) of the original power (or by about 8.7 dB). Except at extremely high frequencies, the skin-depth can be expressed by the following simple equation [60]

\[
\delta = \sqrt{\frac{2}{\mu \omega \sigma}}
\]  

(11)

where \( \mu \) is the magnetic permeability, \( \sigma \) is the conductivity of the material (or, the inverse of resistivity), and \( \omega \) is the angular frequency. Because of the large permeability, the skin-depth is extremely small for ferromagnetic materials such as iron; which is another way of saying that such materials form an effective shield against electro-magnetic signals.

As already mentioned, most materials in nature are not ferromagnetic and thus \( \mu \approx \mu_0 = 1.25 \times 10^{-6} \) Henry/m. The electrical conductivity of the air is rather poor; for example, air with typical amounts of CO\(_2\) and water vapor has conductivity in the range of \( 1 \times 10^{-9} \) in the units of per (ohm-meter) or Siemens/m. Thus in the air, the skin-depth can be 100’s of meters with frequencies in the range of tens of MHz. In such cases, the normal attenuation mechanism (e.g., \( r^{-2} \) for RF) dominates. However, skin-depth may become limiting for MI propagation in challenging environments with high conductivity. For example, much of the fresh food has a large amounts of water and minerals, that could raise the conductivity significantly, but the short-distance communications required in this environment are still not limited by skin-effect.

Sea-water has conductivity of 5.0 Siemens/m, which can make the skin-effect to shrink to less than a meter. It is important to note here that since the skin-effect only considers a 8.7 dB signal attenuation, the corresponding range is much less than the distance over which receiver can work reliably. Overall, the signal attenuation is a product of both skin-effect and the normal attenuation discussed above. Note that unlike the normal MI communication range which increases with frequency (see Section 3.2), the skin-depth actually goes down with frequency. This results in the interesting phenomenon where the best signal transfer happens in a narrow frequency range [60].

Fig. 4 shows the skin-depth of different underground and underwater materials at different frequencies. The data and codes are obtained from [60][61]. The bars are showing the range of skin-depths that are obtained due to a range of values of the available parameters, such as conductivity, permittivity etc.

\[
C = B_f f_s \log_2 (1 + SNR) = B_f f_s \log_2 2 = B_f f_s
\]  

(12)

where \( B_f \) is the 3dB fractional bandwidth of this near field communication system, and \( Q \) is the quality factor of the transceivers. Now \( B_f \)
can be expressed as [62,63]

$$B_{f} = \frac{0.664f_{r}}{Q} \quad \Rightarrow \quad C = \frac{0.664f_{r}}{Q} \quad (13)$$

where $B_f$ is the 3dB bandwidth. Thus the capacity at the edge of the bubble is proportional to the resonant frequency. Also the capacity if inversely proportional to the quality factor of the transceive, thus increasing the quality factor does not automatically lead to higher capacity at the edge of the bubble.

3.5. Effect of ferromagnetic materials

We first explore the effect of a ferromagnetic plate on a current carrying coil. Consider a current carrying conductor carrying a current $I$ is placed parallel to a magnetic substrate with $\mu > 1$, as shown in Fig. 5(a). Let us assume that the substrate is at $z = 0$, and the coil is at a distance of $z_0$ from the surface. Also assume that $z_0$ is small compared to the thickness of the substrate. To consider the effect of the substrate, it can be considered as a semi-infinite planar slab with zero conductivity. A current carrying conductor with a spatial current density distribution $J(x, y, z)$ will generate a mirror image $J'(x, y, -z)$ within the slab, which is given by [64,65]

$$J' = \frac{\mu - 1}{\mu + 1} J_0(x, y, -z) \quad J'_0 = \frac{\mu - 1}{\mu + 1} J_0(x, y, -z) \quad (14)$$

where $J_0$ and $J'_0$ is the current density parallel and perpendicular to the substrate. If the coil is fully parallel to the substrate, then $J'_0 = 0$. Thus an equivalent arrangement is shown in Fig. 5(b) where a mirror image of the coil will be found at $-z_0$, carrying a current of $\pm J_0 I$. The current density is additive to the coil current, thus placing a magnetic substrate parallel to the coil will enhance the magnetic flux and field strength in the region of interest.

From these results, one would expect that irregular shaped ferromagnetic material, including a cluttered environment consisting of many small ferromagnetic parts will tend to diffract the signal and thus push it towards greater isotropy. Thus MI communications can work well in industrial IoT settings. Experimentally, we have also established that MI communications are not affected by static magnets [17].

4. Some practical NFMI implementations

4.1. Commercial NFMI devices

4.1.1. NXP NxH22xx NFMI products

NXP NxH2280/81/61 products are ultra-low-power single chip solutions that are optimized for high quality wireless audio and data streaming using NFMI technology. These NxH22xx products are human body compatible that can penetrate through human tissues with low absorption rate. Several such devices can communicate inside the magnetic bubble around the human body, whereas outside the bubble the magnetic field is greatly attenuated. NxH22xx operates at 10.6 MHz. The real current draw of NxH22xx products is as low as 1.35 mA at 1.2 V [12]. An NXP NxH22xx NFMI chip with coil antenna is illustrated in Fig. 6(a). The chip has a dimension of 10.4 mm$^2$ with an induction coil antenna of 2 mm $\times$ 6 mm, which is small enough to fit into hearing devices. These devices can achieve an audio bandwidth more than 20 kHz over a distance of about 20 cm.

4.1.2. Freelinc NFMI devices

The Freelinc radios operate on 13.56MHz, with a current consumption of approximately 18 mA. Fig. 6(b) shows the Freelinc transmitter board with 3-axis magnetic coils that provide near-isotropic communication environment. Two of these three coils are wrapped around a ferrite-core whereas the third one is an air-core coil. The ferrite-core coils have a diameter of $<$ 5 mm with 9 turns, whereas the air-core one is an $\sim$ 46 mm $\times$ 66 mm rectangular coil. The Freelinc receiver board is only equipped with an air-core rectangular coil. The Freelinc devices can communicate within a transmission distance of around 2 m, with a datarate of 9.6 kbps or 57.6 kbps.

4.1.3. RuBee tags from visible assets

Visible Assets Inc has introduced RuBee tags operating below 450 kHz (typically at 131 kHz) [8]. At 131 kHz the wavelength is of 2289 m, thus the near field conditions occur for up to a few hundreds of meter. Typically RuBee tags operate up to few tens of meter. Generally, RuBee tags are small devices (with a small coil) that can be attached to assets, but the RuBee readers contain a large loop antenna (LA) with 2 loops of 14 SWG multi-strand insulated copper wire, enclosed in carbon fiber tubes [66]. These tags have IP addresses, subnet addresses, MAC addresses and 256 bytes of static memory. The RuBee protocol is limited to 1200 baud, whereas the packet size is limited tens to hundreds of bytes [67]. The tags can be about the size of a postage stamp as shown in Fig. 6(c), but can be of larger form factors as well.

4.2. NFMI experimental prototypes

Many researchers, including us, have built experimental prototypes to study NFMI communication in various environments. In the following, we provide a brief summary of some of them. Unfortunately, much of the work in the area is fragmented and there are currently no widely available products or testbeds that researchers could use to further study the NFMI technology and its applications in a comprehensive way.

A 2.5 kHz NFMI communication system using tri-axial TX and RX coils for use in a mine is reported in [15]. To overcome the limitations of limited bitrate of MI communication, the authors have demonstrated the use of magnetic vector modulation, which modulates the 3-D orientation of the magnetic vector. This technique increases the bitrate by a factor over 2.5, without an increase in transmission power. In addition to that, a wide band receiver is used to receive multiple parallel streams of frequency multiplexed data. Typical communication range achieved is $\sim$30 m through rocks. By doing these the network latency is reduced over 4.5 times.

The same researchers have reported another system for tracking the location of burrowing underground animals, to have a view on their subterranean behavior and habits [68]. These animals are equipped with collars that record the magnetic field strengths of the received signals from transmitters placed on the surface of the burrow. This data is compressed and stored, when the animals emerge from its tunnel, the data is uploaded over a 2.4 GHz 802.15.4 link. The maximum achieved transmission rate is 11 Hz, which includes an inter-signal gap of 10 ms. The antenna consumes 1.2 W of power when operational. The core of the animal tag is a Zigbit A-2 wireless sensor module with a dimension of 39 mm $\times$ 22 mm $\times$ 12 mm. A prototype using 11 cm 3-D spherical MI coil antennas with 29 turns is reported in [59] which achieves transmission range of 40 m. Their multi-coil transceiver hardware architecture is controlled by a low-power micro-controller unit (MCU). Using 3-D coils of 7.5 cm diameter at 125 kHz carrier frequency, they show a data rate of 1 kbps at over a maximum transmission range of 40 m.

Microsoft Research Asia has developed a wireless proximity detection platform, named LiveSynergy based on magnetic induction to overcome the limitations of existing RF technologies [69]. Using a PCB mountable antenna of size 8 cm $\times$ 1.5 cm on the transmit side and a
MIMO communication. Solutions to improve the data rate of MI communication is to explore such as artificial retina, cochlear implants, capsule endoscopes etc. Like fingerprints, multimedia data etc. Several medical applications of personal information such as high-resolution pictures, security codes and assets, Inc.

5.1. Enhancing MI data rates

Recent advances in MI communications

Fig. 6. Some prototype NFMI devices, (a) NXP NFMI chip with coil antenna [12] (Source: NXP Semiconductors), (b) Freelinc NFMI antennas, (c) RuBee tags [8] (Source: Visible Assets, Inc.).

3D magnetic coil on the receive side, they achieve a data rate of 2.73 kbps using 125 KHz carrier frequency.

We developed a MI prototype using MI TX/RX boards from Freelinc Inc that operate at 13.56 MHz. We connected each of them to a micro-controller to enable end to end packet transfer. The transceivers achieve a data rate of around 22 kbps with a current consumption of 18 mA and a distance of 2–3 m.

Other than that researchers from Coastal Systems Station (CSS) and Magneto-Inductive Systems Limited (MISL) have demonstrated that MI transceivers can achieve a communication range more than 300 in meters in under sea environment [70]. Prototype for magnetic MIMO communication for capacity enhancement of the proposed NFMI communication is developed in [71]. Metamaterial-enhanced MI communication prototypes are discussed in [72], where the authors have developed a 3D sphere consists of multiple small coil antennas that enhances the magnetic field radiation.

5. Recent advances in MI communications

5.1. Enhancing MI data rates

The fundamental limitation of MI communication is the limited data rate. However NFMI can be used in many applications, such as transfer of personal information such as high-resolution pictures, security codes like fingerprints, multimedia data etc. Several medical applications such as artificial retina, cochlear implants, capsule endoscopes etc. which require high-resolution data rate over 1 Mbps [71]. One of the solutions to improve the data rate of MI communication is to explore MIMO communication.

To explore MIMO communication, it is possible to integrate six coils in one module by essentially combining two sets of 3 orthogonal coils. Fig. 7(a) shows two separate coil sets where the axes are at 45 degrees relative to one another [74]. If the two are put together but operate on different channels, it should be possible to have more compact sensor modules. Ideally the axes of these two set of coils can be separated by any angle, but making them 45 degree reduce the chances of any cross-channel interference, in case the channels are fully non-orthogonal. Note that there are some mechanical challenges of putting six coils together, nevertheless, once we have a 6-coil node, we could also consider energizing all 6 coils together and thereby sending packets using these two set of coils in parallel, which results in MIMO communication and can increase the transmission capacity. As mentioned in Section 3, the induced current for MI communication is dependent on the carrier frequency. Thus, using multiple channels for different coil sets can result different induced current at the corresponding coil sets at the receiver. This can be compensated by using (a) different transmit power for different coil sets, or (b) by using different radius for different coil sets (which will result in one 3-D coil ball inside another one) to compensate the power difference. Ideally we can even add more number of coils, each operating on different channels to increase the data rate, however, the potential for interaction between them needs to be examined carefully.

In scenarios where we can assume that the devices are placed in identical orientations in a straight line, even 3 orthogonal coils can be used as 3 antennas for MIMO communication [75]. In fact in case of identical orientatons, even multiple 1-D coils can be used for exploring MIMO communication. However, in case of 1-D coils, removing the crosstalk in between the coils is challenging. To cope with this, in [71] the authors have designed a magnetic MIMO 1-D configuration using a multi-pole loop antenna array and a circular loop antenna, which are denoted a A and B respectively in Fig. 7(b). The multi-pole loop antenna A consists of two coils, if an opposite direction current is passed through these two loops, then it will create a cancellation plane with total magnetic field \( \mathbf{H}_f \approx 0 \). If coil B is placed on the cancellation plane then there is not crosstalk in between the quadrupole loops and circular loops. The authors have shown through experimental evaluations that such MIMO configuration can significantly remove the effects of crosstalk among the coils. In [76] the authors have shown that the same principle can be applied to four coils, which results in a \( 4 \times 4 \) pyramid shaped structure.

As opposed to MIMO communication, in [15] the authors have proposed magnetic vector modulation where the 3-D coils are used to generate magnetic vector fields. The scheme modulates the three dimensional orientation of the magnetic vector, by controlling the phases and amplitudes of the currents in each transmitting coil. The purpose is to encode more information using the same available bandwidth and transmit power. In Binary Phase-shift keying (BPSK) data is conveyed by changing (modulating) the phase of the carrier signal, to represent values of +1 and −1. In magnetic vector modulation, by energizing each coil at a time per symbol (either with positive or negative phase), we can obtain 6 possible symbol values. By using this simple strategy, the gross bitrate is increased by a factor of \( \frac{\log_2 6}{\log_2 2} = 2.58 \). Notice that as
5.2. Designing low-power physical layer protocols

To enable the MI transceivers with ultra low-power communication framework, the authors in [74] have adopted a communication scheme through silence (CTS) [77]. The scheme relies on the time interval between two signals to convey the required information. For example, if node \( n_1 \) wants to transmit 7968 to \( n_2 \), it first sends a start signal (or preamble) and then waits for 7968 slots before sending the stop signal, as shown in Fig. 8(a). \( n_2 \) records the interval between these two signals to derive the value being sent by \( n_1 \). Notice that such a communication framework is much more energy efficient than typical packet based transmission. If we assume that transmitting a signal takes equivalent energy of transmitting a bit, then using CTS scheme node \( n_1 \) simply consumes energy for transmitting 2 bits. On the other hand, if \( n_1 \) transmits 7968 in packet format then it sends “1111001000000” sequence of bits, i.e. spending energy for 13 bits. Thus in this scenario CTS improves the energy expenditure by more than 6 times.

However the improvement in energy comes at the cost of vastly increased delay. In the above example the receiver has to wait for 7968 slots to receive the message. To cope up with this a base system can be used, where the message is represented in a multi-digit number in that base system. For example while transmitting 7968, \( n_1 \) can transmit “7”, “9”, “6”, “8” separately. With CTS scheme \( n_1 \) transmits signals after “7”, “9”, “6”, “8” time slots respectively, i.e. \( n_2 \) receives the message after 35 bit time (including start and stop signals, and the intermediate 3 signals). This reduced delay comes at the cost of 3 extra intermediate bit transmissions as shown in Fig. 8(b).

To reduce the delay even further a sorted-CTS approach is proposed using differential coding based compression technique [78]. In this scheme the digits “7”, “9”, “6”, “8” are first sorted in an increasing order, i.e. “6”, “7”, “8”, “9”. Then we code the differences of the consecutive digits, and send them along with the first digit, i.e. \( n_1 \) transmits signals after “6”, “1”, “1”, “1” slots, i.e. \( n_2 \) receives the message after 14 bit time, which is much less than sending the actual sequence of digits. This is shown in Fig. 8(c). Notice that \( n_2 \) also needs to send the order of these digits in the original sequence, i.e. “3”, “1”, “4”, “2”. However, sending them separately will incur additional delay. For example, sending the order along with the packet-digits will result in a total delay of 28 slots as shown in Fig. 8(d). The delay is still smaller than for the pure CTS scheme, however, at the cost of 4 additional bits. Ref. [74] shows that the CTS scheme can reduce the energy usage of the sensor nodes by up to 67% as opposed to typical packet based communication.

\[1\]

We have assumed that the slot duration is identical to bit duration, which is also equal to the time for sending a signal.

5.3. Localization using MI technology

MI-based localization schemes have been shown to be promising solutions for the indoor environment [79], underground environment [80, 81] and the pipeline environment [82]. In these approaches the sensor nodes estimate their distances from some reference points (or anchors), by using the knowledge of precise MI channel models. The most important property of magnetic localization is that obstacles such as walls, floors, and people that heavily impact the performance of typical RF communication do not alter the magnetic fields. Also MI communication is less impaired by multi-path and/or non-line-of-sight effects, which improves the localization accuracy. However, in [83] the authors have reported a number of challenges for MI positioning, including the presence of ferrous materials in the vicinity which act to bend and concentrate the flux lines, and sensitivity to user rotation and dynamics which smears the magnetic signal. The authors have overcome these challenges using signal processing and sensor fusion techniques, and have achieved positioning accuracy below 0.8 m even in heavily distorted areas.

An interesting localization approach especially for irrigation application is to improve the localization accuracy using the passive sensing responses of the underground irrigation sensors. In general, the localization in underground, farming environment is challenging because the soil materials and the moisture levels vary significantly over large tracts of land. Therefore, a detailed channel model and derivation of the distance from the pass loss is impractical and inaccurate. To cope with this, a localization scheme for underground MI communication can be devised that runs in two phases. In the first phase few anchor nodes placed inside the field whose positions are known beforehand. Based on their positions, relative position estimate of the other nodes can be estimated using the typical localization procedures like multi-lateration [84], MDS-MAP [85] etc, which can be further improved by signal processing techniques as discussed in [83]. This position estimate can be further refined in the second phase by using “response of the sensor nodes corresponding to different actions”. For example after watering certain portion in the field, the moisture levels of the sensor nodes in the vicinity will exhibit a change in their humidity levels. Similarly after applying fertilizer in certain sections of the field will show a change in response in the nearby sensor nodes. Thus the initial position estimate will be successively refined by observing the response of various field actions.

In [44], the authors have developed a novel mechanism for localizing shipping boxes for application #1. The purpose of such localization is not to determine a precise position estimate, but to determine which box in a pallet (or truck) has a product with quality/contamination issues. In such application in food logistics where food sensors are densely deployed, the localization is especially challenging because of the impact of mutual inductance among multiple coils and the presence of ferromagnetic materials (e.g., truck/container surface). The authors have assumed that a sensing device is placed inside each shipping boxes, and the localization scheme basically maps the sensing devices to the individual boxes. The box ID and their relative position in the truck/warehouse is recorded (manually or mechanically) during loading/unloading. By using the regular geometry of the shipping boxes and the information of their neighbor relationship, the scheme develops a neighborhood graph of boxes, denoted as \( G_b \). It also builds a similar neighborhood graph \( G_s \) of the sensing devices based on their received signal strength from some anchors, and then exploits the geometry of \( G_b \) and \( G_s \) to estimate which sensor nodes are placed in which boxes. The authors have shown that with a small number of anchor nodes, the localization of the sensing devices can be done without any errors for boxes as small as 0.5 m on the side. A key concern of such localization scheme is the ferromagnetic walls of the trucks that induce the eddy current from the nearby sensors and disturb the localization process. By exploiting the image theory (described in Section 3.5) the
authors have argued that the presence of such walls will not disturb the localization accuracy, since they effectively “reflect” the magnetic flux and strengthen the signal, without altering the relative order of the signal strengths of the sensing devices.

5.4. Optically pumped magnetometers based MI communications

A different interpretation of MI communications is studied in [86, 87] where the modulated magnetic field generated by the transmitter is detected by a receiver device based on some physical phenomenon. One such detection technique is based on optical excitation of the magnetic spin of the electrons which is then modified by transmitter’s magnetic field. This is a well-known technique used by optically pumped magnetometers (OPM) [86]. In the simplest setup, an OPM contains a light source (laser or discharge lamp), a high pressure vapor, and a detection system (a photo-diode) as shown in Fig. 9. The vapor is contained in small glass bulb and is made of up alkaline metal that vaporizes at low temperatures, such as Rubidium or Cesium. The polarized laser light puts the vapor atoms in a magnetically sensitive higher energy state known as optical pumping. Once the optical pumped state is established, the polarized light passes through the vapor and is detected at the photo-diode as a change in voltage. However, the optically pumped state is disrupted by the presence of a magnetic field. Thus, the output of the photo-diode, measured as a voltage, varies as a function of the magnetic field.

In more complicated setups two lasers may be used, one for optical pumping and the other for probing (or measuring the changes in the magnetic field). The probe beam wavelength is chosen to avoid any pumping effect. In the presence of a magnetic field the polarization of the probe beam rotates (by Faraday rotation) in a manner which is proportional to the magnetic state of the vapor (which in turn is a function of the magnetic field). This change in probe beam polarization can be measured with a polarimeter. A recent article [87] describes such an OPM of size 100 cm$^3$ using cesium vapor (stabilized around 90 °C) contained in a bulb of volume 64 mm$^3$. By using light narrowing effect, this prototype reduces the “relaxation” (i.e., loss of polarization due to bulk surface) and achieves sensitivity of 0.1 pT/Hz$^{1/2}$ at a range of 10 μT.

A team from National Institute of Standards and Technology (NIST) has explored OPM for very low frequency (VLF) magnetic communication [88]. Their Rubidium based OPM can detect 1 kHz modulated magnetic field with strength of 1 pT. They used a simple BPSK modulation, as it is more robust as compared to higher bit rate modulation. The achieved range was tens of meters in the indoor environment. This approach holds promise for increasing the range of NFM communications.

5.5. Simultaneous power and data transfer

Recently, wireless energy transfer with magnetically coupled inductive circuits, often referred to as wireless electricity (WiTricity) or Wireless Power Transfer (WPT) [89–91] is emerging as a viable option for recharging the sensing nodes wirelessly. Thus an interesting line of investigation is to integrate the wireless power transfer along with near-field magnetic communication, which is often referred to as Simultaneous Wireless Information and Power Transfer (SWIPT). An important tradeoff in this context is the datarate or power consumption vs amount of energy transfer to the devices. This is because higher data transfer results in high power consumption, but ensures higher energy transfer to the devices.

In case of both power and data transfer, the SWIPT receivers need to perform two tasks: energy harvesting (EH) and information decoding (ID). Based on the structures, the SWIPT receivers can be designed in three ways [92]. When the receiver adopts time switching, it switches in time in between to perform harvesting and decoding tasks, as shown in Fig. 10(a). On the other hand, the power splitting receivers split the received signal into two streams for EH and ID, using a power splitter. Power splitting receiver is illustrated in Fig. 10(b). Power splitting receivers receiver higher design complexity than the time switching counterpart. Fig. 10(c) illustrates the antenna switching receivers, that switch each antenna elements in between EH and ID.

In [93] the authors have proposed an optimal power allocation strategy to maximize the transfer power efficiency of SWIPT protocol. Ref. [94] has introduced a SWIPT system for reliable communication and efficient wireless powering, where the carrier frequency for power and data are assumed to be 22.4 kHz and 1.67 MHz respectively. Authors in [95] have developed a NFM based SWIPT system for charging electric vehicles, which supports wireless powering and data transfer such as battery status, vehicle identification number (VIN) etc from vehicle to the charger.

In SWIPT architecture, canceling crosstalks in between the uplink, downlink and power transfer is important for achieving high data rate and energy transfer. In [96,97] the authors have proposed multi-carrier systems to support separated data and power transmission. Usually the crosstalk in between the power transfer and data signals cannot be significantly reduced, even with different carrier frequencies, unless there is a reasonable spectral separation between the power and data signals [96]. To cope with this, the authors in [96] have proposed a multi-carrier crosstalk cancellation scheme using non-coherent DPSK. The authors in [98] have proposed a high-bandwidth-utilization wireless power and information transmission based on dual-mode differential phase shift keying (DDPSK). Ref. [97] also proposed a multi-carrier system for full duplex data communication and power transfer using inductive coupling. They have also compared an orthogonal coil geometry with a coplanar coil structure to reduce the crosstalk effect, and have shown that the latter is more robust to lateral misalignment. Similar frequency division multiplexing (FDM) based full-duplex SWIPT system has been developed in [99].

For single-carrier NFMI SWIPT architecture Load shifting (LSK) or load modulation (LM) scheme is usually used as a popular modulation technique, which identifies the reflected impedance in the transmitter coil via the changing load impedance of the receiver coil [73]. In LSK, a high quality factor results in higher power transfer efficiency, but restricts the data rate. Because of this tradeoff, LSK is not capable of achieving high transfer efficiency along with high data rate. In [100] the authors have described a passive phase shift keying (PPSK) modulation scheme for SWIPT via a single inductive link. The PPSK scheme reverses the current phase of the secondary coil using half-period switching, which leads to increased current and thus data transfer in the primary coil [73]. Ref. [101] proposed a cyclic on–off keying (OOK) modulation scheme for SWIPT that achieves both high power transfer and data rate using backscattering.

The WPT efficiency largely varies based on the multiple factors including coil size, geometry, number of turns, and most importantly the transmission distance. The technology has been largely investigated for implantable device power transfer with the range of at most a few cm, and good transfer efficiency is possible in these cases [102,103]. For example, a very recent publication [104] shows the best case transfer of 68 mW with efficiency of 67% across 2 cm.

In addition to the range limitation, the efficiency of WPT drops significantly for either lateral or angular misalignment among the transceiver coils [105]. Various techniques have been studied...
to overcome these limitations. The authors in [106, 107] have studied an adjustable matching circuit that switches inductor and capacitor array, whereas the authors in [108] have designed a coil array to deal with the misalignment. 2-D coils structures are studied in [109–111] to solve the influence of the angular misalignment. The authors in [112] have presented a dual-resonant mixed coupling structure to reduce the effect of misalignment, by considering the duality property of electrical coupling and magnetic coupling.

5.6. Interference and overhearing in MI communications

In order to reduce the energy consumption or extend the battery life (in case of battery power sensing applications) of the MI devices, it is crucial to keep the electronics associated with each MI node to be dormant (in a deep sleep mode or completely unloaded) unless it needs to transmit or receive (hear) a transmission. For this, a very low power wake-up circuitry can be integrated with each coil which itself remains awake all the time. The wakeup circuit is triggered by the induced current in the coil and wakes up the radio receiver electronics only when the induced current is above some threshold. The radio transmitter appends a short preamble before transmitting the actual data packet, which is sufficiently long to wake-up the receiver circuit. The wakeup mechanism allows the radio to sleep most of the time. Due to the near-field transmissions via the coupled magnetic field, the receiver coil can detect the MI signal without actively listening. Hence, an MI signal intended for a near-by sensor device may also be detected. This can cause severe overhearing problem (hearing transmissions destined to others) in a very dense sensor environment. In such a dense networks, interference is also a crucial issue.

For such a scheme to work, a proper scheduling of transmissions is crucial depending on the specific environment. Another complication here is that because of the short range of MI transmissions, multi-hop communication is a must at least in applications #1, #2 where we have a grid of MI radios (one per box in application #1, or one per square land tract in application #2 etc.). In addition, there will be a number of anchor nodes deployed on the periphery that act as sinks. In most scenarios, it is unlikely that the internal nodes will be able to directly communicate with the anchor nodes. Thus, multihop communication will be essential for data collection and can be handled by using well known schemes for building data-gathering tree/forest leading from each device to its nearest sink-node (e.g., [113]), but this needs to be done to minimize energy consumption. In addition, the MI waveguide method (e.g., [5,114,115]) and the cooperative relaying techniques (e.g., [5,6,116]) can be exploited to extend the transmission range and/or enhance the received signal.

For scheduling, a “conflict graph” can be constructed, i.e., which groups of nodes have a mutual overhearing problem. This can be done either based on number of hops [117] or based on the signal-to-interference-plus-noise ratio (SINR) will also be studied [118]. All nodes within a conflict set can use a TDMA based schedule. The size of the conflict set and the time constraints on the overall time required determine the viability of such a scheme.

Using multiple channels is another way to reduce the overhearing; however, this involves building in the complexity of dynamic channel selection. In [74] the authors have introduced such a multi-channel selection scheme for MI communication. In this paper the receiver channel of a node is its designated channel for receiving all incoming packets. In contrast, a transmit channel is the one to which a node switches temporarily to transmit, and is the receiver channel of the intended destination. Nodes select their receiver channels to enable distribution of traffic over multiple orthogonal channels. Since nodes listen to their receiver channels by default, interference/overhearing is limited to neighboring transmissions on a node’s receiver channel only. By such dynamic channel selections the authors have shown that the overall overhearing counts is reduced by ~60% with 2 channels and by ~80% with 4 channels.

6. NFMI applications and their challenges

NFMI can be competitive or preferable in several environments that involve media that is difficult for RF to traverse efficiently. In the following we discuss several such applications and point out the advantages of and challenges in using NFMI communications.

6.1. Application 1: Fresh food transportation and distribution

Transportation and distribution (T&D) of fresh food is a huge and growing enterprise but suffers from poor efficiency (in 10%–20% range [119]), and spoilage/waste of around ~12% [120]. Fresh food is also easily contaminated, and together with deteriorated fresh food is responsible for most of Food Borne Illnesses (FBI), and affects roughly 1 in 6 Americans (or 48 million) each year [121,122]. Better management of fresh food T&D that reduces spoilage, tracks contamination, and increases T&D efficiency can have wide ranging societal, economic and ecological benefits. It is worth noting that better T&D can also reduce food waste at the source via better pickup scheduling and on customer end by delivering fresher food that is less likely to be tossed.

Food sensor development is currently a very active field with sensors ranging from simple to highly sophisticated ones, with functionalities including bacterial content, contamination, texture/color degradation, bruising, etc. Simple sensors are beginning to show up in packages sold to end customers, such as C-Sense [123], FoodScan [124], Salmonella Sensing System [125] etc.

In order to automate quality sensing, suitable sensors need to be integrated with a radio for communication and inserted into each box of fresh food. Generally, each box is rather small in size, but many such boxes are often stacked into a pallet (e.g., 8 x 8 x 8) that are transported between the distribution centers. The radios would be expected to organize into a multi-hop communication network in order to carry all of the sensed data to a point outside the pallet.

In [44,126] the authors have developed the overall architecture for the proposed system by considering deployment within a carrier (a truck) carrying one or more pallets of boxes with one sensor per box. The sink (or anchor) nodes are mounted on (or close to) the inner walls of the carrier. As the food boxes carry water containing products (i.e. fruits and vegetables) or meat packages, the sensor modules need to communicate via NFMI as opposed to typical radio communication does not work well in this environment. The sink nodes also communicate with sensor modules and among themselves via NFMI. A WiFi interface is also integrated in some (at least one) anchors, so that they can communicate with the “local hub”, such as driver’s smartphone and then on to a centralized place such as the cloud for correlation and analytics.
There are many challenges in cost effectively using MI communications in this environment. First, the sensing and radio modules must be highly rugged and energy efficient so that they can be deployed, removed and redeployed repeatedly for multiple years in product boxes. Alternately, the modules must be made very inexpensive both in sensor and radio costs and designed to be essentially “built-into” the boxes. Second, with one module per food box, the radios are very closely packed and interference among them could be a significant problem. Third, building a multi-hop communication network in a pallet that is tolerant of placement and alignment variations can be challenging.

6.2. Application 2: Underground soil monitoring

The rapid depletion in ground water levels in most parts of the world is increasing the necessity of advanced systems to use the water efficiently for irrigation. Micro-irrigation techniques can achieve this by delivering just the right amount of water to each small area of the agriculture field based on the characteristics of the soil, moisture level, and needs/condition of the plant in that area. This requires burying sensors in the ground close to the plant roots, collecting the data periodically (e.g., once a day), and doing some analytics to determine the irrigation needs [127,128]. Another important aspect is the controlled use of fertilizers both for optimal plant growth and also to minimize waste of fertilizers, since any excess fertilizers end up in the waterways and ultimately in the oceans, causing algae blooms and other problems. Optimal fertilizer application requires automated sensing of soil nutrients like Nitrogen, Potassium, pH close to the plant roots.

As the RF communication does not penetrate through the ground and rocks, MI technology may be appropriate in the application. Preliminary studies of the typical soil materials (rock, soil, mineral, water) show that majority of the underground materials are non-magnetic and thus have relative magnetic permeability close to free-space value [129]. This article also points out that the ferromagnetic materials are rare in nature. Similar conclusion is also pointed out in [130,131]. Other than the permeability, the conductivity of the underground materials are also important in soil characterization. Electrical conductivity of the soil materials generates eddy current and produces out-of-phase secondary field [132]. This field superimposes with the primary field and results in distortion, which results the magnetic field to decay fast through the material. The soil conductivity is also a function of soil moisture, age of the rocks, location and local conditions etc. [130]. However at very low frequencies the eddy current due to conductivity is sufficiently low for most underground materials [132,133].

Unlike fresh food application, this application requires a much longer range (in few tens of meters), and thus the lower frequencies (less than 1 MHz) are essential for near field communications. However, lower frequency means lower induced current, which must be compensated by making the coils bigger. Burying larger coils underground is more expensive and can be particularly challenging in agricultural fields where the farm machinery may disturb, dig up, or even chop off the coils and associated electronics. A solution is to bury them deeper but that results in weaker signal and may make the sensing close to roots more difficult.

6.3. Application 3: Underwater sensor networks

The applications of underwater WSNs (UWSNs) have huge potential for monitoring the health of marine aquaculture, underwater pollution detection and control, underwater habitat monitoring, climate monitoring and tracking any disturbances etc. UWSNs are also useful for oil or mining industries for oil/gas extraction, oil spills, mine detection etc. Such networks can also be useful for monitoring underwater disasters such as underwater volcanic eruptions, underwater earthquakes that results in tsunamis, floods etc. Like underground environments, RF communication is also affected in UWSNs. Acoustic communication is found as a viable option for UWSNs [34,134]. However, the propagation delay of acoustic signals are pretty high, due to the propagation speed of 1500 m/s. Multi-path fading and Doppler effects of acoustic signals also limits the communication quality using acoustics [135]. Because of higher propagation delay and multi-path effects, acoustic signals are also affected by turbulence caused due to tidal waves and suspended sediments [136]. The acoustic communication is also adversely affected in shallow water, due to multiple reflected paths from the surface (i.e. water–air boundary) [137,138]. As opposed to acoustics, MI communication enjoys higher propagation speed (3 \times 10^8 m/s) and experiences negligible multi-path effects, thus exploring and using MI communications can be a suitable option for UWSNs. MI communication is expected to be less affected by turbulence and less impaired in shallow water where noise, reflectivity and multi-path propagation impair acoustic communication [138]. It is also possible to transmit MI signals across different media, i.e. across water/air or soil/air interfaces. In fact, the attenuation rate is less affected due to such interfaces, because of similar magnetic permeabilities of these media. The experiments using RuBee show that the transceivers kept inside different media (i.e. air and water) can indeed communicate successfully and the communication distance remains unaffected across media [8].

Similar to underground communication, underwater communication also requires long communication range, which can be achieved by using lower frequencies and larger coils. In addition to that, in underwater environment, the coils are needed to be placed in different altitudes, thus 3D propagation characteristics is essential. Fortunately, this can be achieved in NFMI by integrating three orthogonal coils together.

6.4. Application 4: Human body communication

Human body communication typically uses communication across human body through electric fields, known as electric human body communication (eHBC) [140,141]. In such approaches, the transceivers are attached to the skin; the transmitter generates a time varying electrical signal, which induces current across the human body and is sensed by the receiver, as shown in Fig. 11(a). As the transmitted signal is limited within the body, such communication achieves high level of security/privacy. eHBC is also resilient to interference with other devices in the vicinity. Along with that eHBC is also resilient to human body movement, postures, and can also communicate with the implants. However, the key limitation of eHBC is the rather low electrical conductivity of the human tissue medium, which results in large path loss.

To cope up with the low conductivity of the human tissue, magnetic human body communication (mHBC) is introduced in [139]. In mHBC, coils are attached/wrapped around different parts of the body,
and can communicate by generating/receiving magnetic energy, which is illustrated in Fig. 11(b). Low conductivity coupled with magnetic permeability close to that for the air implies that magnetic signals should propagate better through the human body. Ref. [139] has used an operating frequency of 21 MHz which results in the near-field range of 2.3 m and limits the propagation of such magnetic signal outside the human body. mHBC also enjoys similar benefits of eHBC, such as privacy/security, low interference, higher spatial reuse etc. Because of these reasons, mHBC is also used in commercial headsets by Freelin/NXP for ear-to-to ear audio communication through the human head. mHBC will also be useful for military usages to eliminate cables between a soldier’s on-body devices. In fact mHBC can be used along with eHBC for higher security and privacy; as eHBC propagation is strictly limited within a human’s body, it can be used for implementing the security protocols such as key exchanges, whereas the actual data transfer and communication can be implemented using mHBC for better signal quality and higher data rate.

Near field magnetic induction can also be used for cochlear implants that are widely used to restore the auditory senses in the hearing-impaired people [142]. A cochlear implant consists of an external unit and an implanted stimulator unit. The external unit is worn behind the ear and consists of a microphone, speech processor, and a transmitter. The auditory signal processed from the external unit is transmitted wirelessly to the implanted unit, which electrically stimulates the remaining auditory nerve fibers in the cochlea. Similar magnetic coupling based communication/power transfer can also be applied to cardiac, cortical, retinal, peripheral, spinal, and optogenetic implants as reported in [142].

They key challenges of mHBC is to build MI coils with small form factor, and with low power consumption. To maintain the information privacy, short transmission range is adequate in HBC; thus, the use of high frequency MI signals (typically in MHz range) are appropriate for mHBC. Another key challenge is interference in scenarios where a group of people come very close to each other. The level of interference is still expected to be lower than the RF due to faster decay of the MI signals.

6.5. Application 5: IoT supported retailing

Retailing is generally a people intensive industry including those needed as cashiers, sherlers, inventory managers, customer helpers, etc. However, the Industry 4.0 related automation, electronic product labeling, and a suitable IoT based sensing/communications infrastructure can reduce this considerably. In fact, given the low margins and stiff competition, the future of retail must necessarily automate the more routine functions such as shelving of products and checkout. The vision of the cashier-less retailing is that a customer would enter the retail store, collect all the desired products, and simply walk out of a specially sensorsed exit that identifies the products and charges customer’s account. Such a system not only saves retailers money, it also eliminates the queues in cashier lines that customers generally do not like [143].

There are already some such efforts on the retail market, the best known being Amazon Go [144] where the items chosen by customers are checked out via a camera based surveillance and corresponding analytics to identify the products. A similar effort is Toshiba’s Touchless Commerce [145] that lets customer checkout 10 or less items. However these vision based technologies are inherently limited to line of sight operation and suffer from privacy concerns and high costs of vision based product identification. Thus mechanisms using some sort of electronic product labels that can be read directly are quite attractive.

RuBe tags along with a larger RuBe reader can provide a reasonable solution here. We assume that the readers are attached to the retail entrance and exit, thus whenever a customer enters the store, his identity (i.e. customer ID) is read by this readers. We assume that each customer carries a card that has a RuBe tag with an unique customer ID. Similarly each shopping item also carries a MI tag printed on the package, which carries its ID along with other shopping related information (such as cost, manufacturer ID, date-of-expiry etc.). At the exit, the reader reads the customer ID along with the item tags the customer carries, and the subsequent amount is charged into the customers card. The process is illustrated in Fig. 12.

However, the large-scale, practical implementation of MI tags in retailing comes with a number of challenges. These tags need to be inexpensive enough to be installed and printed on every product package. At the same time, their power consumption needs to be extremely low so that the circuitry can be charged/activated through back-scattering from the RuBe readers. When the reader activates and transmits a query to the tags, all tags in close vicinity will wake-up their circuitry and respond to the query with the product details. The responses from multiple such tags could also interfere with each others transmission, but could be handled by a typical ALOHA based technique: the tag needs the capability to detect if its transmission is experiencing collision and if so it needs to backoff with a random delay.

The above mechanism can be extended to a more fine-grain tracking of customer behavior in terms of putting a certain item in the cart and then exchanging it with a similar item (e.g., a cheaper store brand item, or one with more or less features) or simply taking the item out after considering its purchase. This requires a few small readers embedded in the cart itself. Online tracking of products picked up temporarily and actually bought allows the retailer to gain more insight about the preferences of individual customers, and can help them with customer specific advertising or coupon distribution (See Fig. 12(b)). E-tailers like Amazon already does product recommendations based on analytics of the purchase and browsing data. This is a bit harder for physical retailers, since they only have the purchase data. The tracking of physical browsing of products (in term of what products are picked up) can fill this gap.
6.6. Other potential application areas

NFMI can also be useful for communication among devices/sensors in autonomous vehicles or between car devices and the occupants. Many noncritical automotive body domain applications, such as seat control, window lift, mirror adjustment, and light control inside a car that are now-a-days controlled via field bus communication systems can be made wireless [147–149]. As many of such automotive communication environment needs some sensors to be submerged in a liquid, or substantially surrounded by metallic structures, RF communication may be problematic. In fact, for in-vehicle communication (where devices are placed inside vehicle compartments) RF experiences high loss, as studied in [150,151]. Thus depending on the sensor locations in an inside vehicle, automotive communication environment, some of these communication links can be replaced by NFMI, especially ones that are severely guarded by metallic structures, whereas others can use BT links.

Other than these applications, NFMI based communications is attractive for many short distance IoT applications that requires high security, human safety, low-power and operates in harsh environments/mediums such as aqueous, soil, tissue or steel. Such communication technologies can be integrated with sensors for monitoring temperature, vibration, humidity or other diagnostic purposes that are useful for various IoT applications. In fact the technology can also be used in industrial IoT (IIoT) environment such as assembly line automation where the robotic tools need to communicate among themselves and possibly with the parts they are working with in a highly cluttered environment. Ref. [8] has reported the use of RuBee tags in many such applications, such as automated asset tracking [152], secure weapon maintenance system [153], detection and security, supply chain audits, inventory control etc.

In fact NFMI can also coexist with the existing RF solutions in future IoT environments. Typical BLE applications work in a hub-and-spoke architecture. For example a smartphone/computer can work as a hub whereas the peripherals (like earpieces, mouse, keyboards etc.) connect them with the hub. As NFMI can reach 3–10 ft easily at 13.56 MHz, such applications can use NFMI instead of BLE. For example the system shown in Fig. 13 is an example of a wireless music/audio streaming system introduced by NXP [146]. In Fig. 13 the left earbud is equipped with both BLE and NFMI, whereas the right one is only equipped with an NFMI radio. In such a music streaming system, the smartphone sends an audio stream to the left earbud using BLE, which then forwards the audio stream to the right earbud using NFMI. Using BLE in between the earbuds is also feasible but will result in RF absorption into the brain and thus packet drops, constant re-pairing, increased power consumption etc. and thus is replaced by NFMI. NFMI also experiences less audio latency as compared to BT based audio streaming [154]. In Fig. 13 the BLE link can be replaced by another NFMI link, if the future smartphones are equipped with NFMI based communications.

More generally, NFMI will augment BLE with emerging chipsets equipped with both technologies. If the devices are equipped with dual technologies, then NFMI may be used for secured application or at the time of security/handshaking, whereas BLE can be used for exchanging regular communication packets. The other possibility is to opportunistically use and switch these two technologies: for example the devices can switch to NFMI mode for running few applications when the RF channels are overloaded in a crowded scenario and vice versa. Such opportunistic use of BLE and NFMI is also possible in Fig. 13 if the smartphones are equipped with both of these technologies so that the link between the smartphone and the left earbud can opportunistically switch between BLE and NFMI.

Notice that very low cost (perhaps disposable) radios are essential for applications requiring mass deployment such as #1 and #5 where the radios need to be embedded in each end consumer level packages and discarded ultimately by the consumer. Sensors and radios typically go together as a single module, and given the costs of Silicon, it is difficult to achieve costs of 1 cent per module [155]. However, the emerging printed, flexible circuits on paper/plastic substrates can achieve low costs and at the same time can be much more environmentally friendly [155]. There is a tremendous amount of ongoing research on paper based sensors [156] and various forms of food quality sensing mechanisms [157]. Technologies such as inkjet-printed on-chip sensors and antennas on flexible substrates, multi-walled carbon nanotube based solutions are expected to realize thus miniaturization and low-cost solutions. Such miniaturized, printed circuit based solutions are currently being researched heavily [158–161] and will be expected to help in miniaturization, power consumption, and cost.

7. Research challenges and future directions

In spite of many recent works on NFMI communications, a significant number of challenges and open areas still remain concerning the technology. These range from coil design, protocol development to the underlining physics related of magnetic communication. Below we summarize these along with some possible approaches.

Antenna design: The induced magnetic field by a NFMI coil is necessarily orthogonal to the coil, and the field strength goes down as a cosine of the angle in other directions. This means that to generate omni-directional signal, one would need 3 orthogonal coils which are ideally concentric. This is problematic since it results in 3D geometries which could be unwieldy in some applications. While RF antennas also have limited radiation pattern, the 2-D signal propagation, slow decay, and diffraction make the NFMI antenna design less challenging than NFMI. One option to do this is to make a (a) circular base with bigger diameter and fewer turns for one axis, whereas (b) helical coils in two other axis with smaller diameter and larger number of turns, as shown in Fig. 14. Such a structure makes it almost planar and concentric. In fact, the helical coils can also be wrapped around ferrite-cores (similar to Freelin antennas in Fig. 6(b)) to enhance the signal strength in their orthogonal direction. A related issue is to shape the coil to achieve a
specific radiation pattern, for example, to achieve the desired beam width and direction for the magnetic field so as to increase the transmission range in the desired direction. This is particularly important for intrabody applications where both the size/shape and the desired direction of transmission must be tightly controlled.

**Limited transmission range/data-rate:** Another issue with magnetic communication is its small transmission range (a few meters at 13.56 MHz) and much lower data rates than RF (400 Kb/s at 13.56 MHz as opposed to a few Mb/s). The latter can be addressed to some extent by using MIMO (multiple-input, multiple-output) techniques which essentially amounts to using multiple coils operating on different frequency channels and has been explored in the literature to a limited extent using USRP boards [162–164]. Increasing the range requires overcoming two limitations: (a) the need to keep the range below $\lambda/2\pi$ to maintain NFC communication, and (b) fast decay of induced signal with distance.

Problem (a) can be addressed by simply choosing a low operating frequency — for example, lowering the frequency from 13 MHz to 1.3 MHz increases the range from 3.5 m to 35 m, which is quite adequate for most applications. However, this frequency decrease would also decrease the induced current by a factor of 10, and to compensate for it, we would need to increase the coil diameter and/or number of turns suitably. For example, in applications with multiple receive coils and a single transmit coil, one could double the number of turns and increase the diameter by 2.236X for the transmit coil while keeping the receive coils the same. Such an increase may be reasonable for IoT applications where antennas of more than a few inch diameter can be accommodated, but not for others. Problem (b) is fundamental to NFMI and can only be addressed by installing repeaters in the path. In particular, the authors in [165] have explored a NFMI waveguide to increase the range, by putting several coils in succession coils separated by some distance and tuning them to a slightly different frequency. Although such a solution can cover longer distances, it is practically unwieldy in most situations.

Optically pumped magnetometer (OPM), discussed in Section 5 appears to be promising techniques to improve the datarate and communication range to tens of meters. OPM achieves satisfactory signal-to-noise ratio in tens of meters, however, it has the potential to be extended to hundreds of meters [88]. The technology also suffers from localization inaccuracies; the NIST team has reported the localization inaccuracy of 16 m which is quite high for many practical purposes.

The main research direction to achieve these goals is to improve the noise suppression techniques and develop better algorithms that can accurately extract distance measurements.

**Ultra-low power NFMI communication:** Many applications mentioned in Section 6 require ultra-low power NFMI communication, such as using this technology on food packages for sensing and reporting the food quality where replacing batteries is expensive. One of the main techniques studied for ultra-low power communication is communication through silence (CTS) [74]. However, the extent of success of this scheme depends on how fast the transceiver electronics can be switched on from sleep mode or put back to sleep, which remains as the key design challenge of this scheme. The scheme also incurs higher communication latency, thus, a mixed binary/CTS transmissions might be studied for reducing delays or for carrying higher rate MI communications. The noise tolerance of such scheme also needs future research.

**Combined energy and data transfer:** Designing simultaneous power and data transfer protocols for low-power NFMI communication is another potential challenge to make this technology applicable especially in energy limited environments, such as communication in between multiple intra-body, implantable devices. To improve both the communication and power transfer efficiency, the communication and energy transfer must be overlapped as much as possible. Depending on the placement of the network nodes and their connectivity/vicinity, an intelligent scheduling policy needs to be adopted to achieve this goal. The design of such scheduling policies need to be adaptive and should consider several important issues including (a) the available harvesting potential for various nodes in the network and ability to send energy to other nodes, (b) the local monitoring/actuation needs of each node, (c) the communications load of the nodes (i.e., need to send data to or receive data from other nodes), and (d) the distance and relative misalignment potential of each pair of nodes and the corresponding signal attenuation and noise characteristics.

Table 2 summarizes the fundamental research challenges and potential research directions of NFMI communication.

### 8. Conclusions

Given the unique characteristics of NFMI communications – operability in difficult RF environments, very low power, and possibility of simultaneous power transfer – NFMI communication can be useful in...
several short range IoT applications involving RF challenged environments. In this article, we have explored the strengths and limitations of this technology in several such application areas. In environments requiring small form factors, MI transceivers can operate reliably for long periods with small coin batteries and yet support the range requirements of the application, such as in body area networks. NFMI can also be used with simultaneous power transfer, thus eliminating the need of using batteries.

However, the technology also suffers from some limitations, the most important one being the limited range if the antennas and the current consumption are to be kept low. We hope that this article will evoke a greater interest in examining this technology to a wider set of emerging IoT applications and addressing the corresponding challenges.

CRediT authorship contribution statement

Amiitangshu Pal: Conceptualization, Writing - original draft. Krishna Kant: Supervision, Writing - review & editing.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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